

## Shim (with fixed thickness)

for setting of shim blocks in x,y axis

### AF 25, Type 1

B=32, C=19, D=20,5, E=10

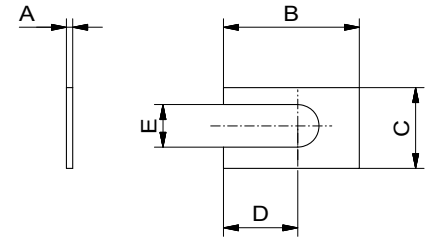
Nr.	A
128005	0,05
122010	0,1
122020	0,2
122030	0,3
122040	0,4
122050	0,5
122070	0,7
122080	0,8
122100	1,0
122150	1,5
122200	2,0

### AF 40, Type 1

B=50, C=30, D=30, E=14

Nr.	A
124005	0,05
124010	0,1
124020	0,2
124030	0,3
124040	0,4
124050	0,5
124070	0,7
124080	0,8
124100	1,0
124150	1,5
124200	2,0

Type 1: x,y



Type 2: z



## Shim (with fixed thickness)

for setting of shim blocks in z axis

### AF 25, Type 2

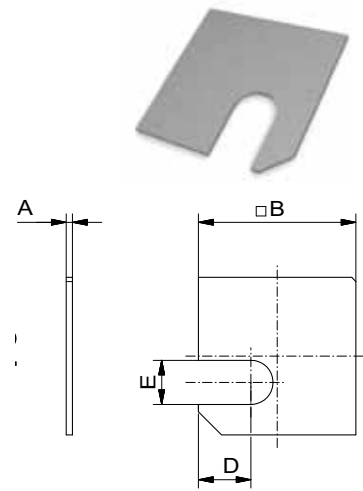
B=37,5 C=37,5 D=12,5 E=10

Nr.	A
129005	0,05
123010	0,1
123020	0,2
123030	0,3
123040	0,4
123050	0,5
123070	0,7
123080	0,8
123100	1,0
123150	1,5
123200	2,0

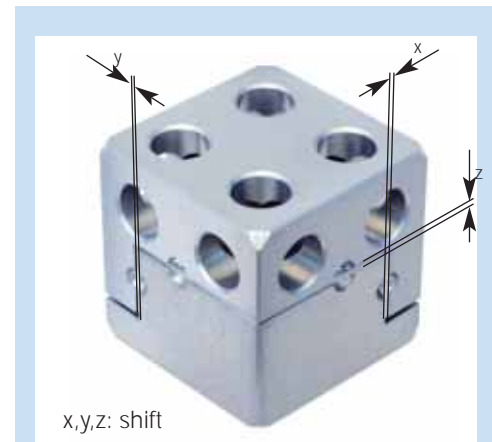
### AF 40, Type 2

B=60,5 C=60,5 D=20,5 E=20

Nr.	A
125005	0,05
125010	0,1
125020	0,2
125030	0,3
125040	0,4
125050	0,5
125070	0,7
125080	0,8
125100	1,0
125150	1,5
123200	2,0



Last three digits of order number correspond to shim thickness in 1/100mm.



x,y,z: shift

Adjustment takes place by adding or taking away shims and/or shim foils. After adjustment settings can be fixed using pins.